

# Standardization training program E-60 discipline: Control

Gyro terminology and performance specification standard E-ST-60-21C (Febr. 2017)

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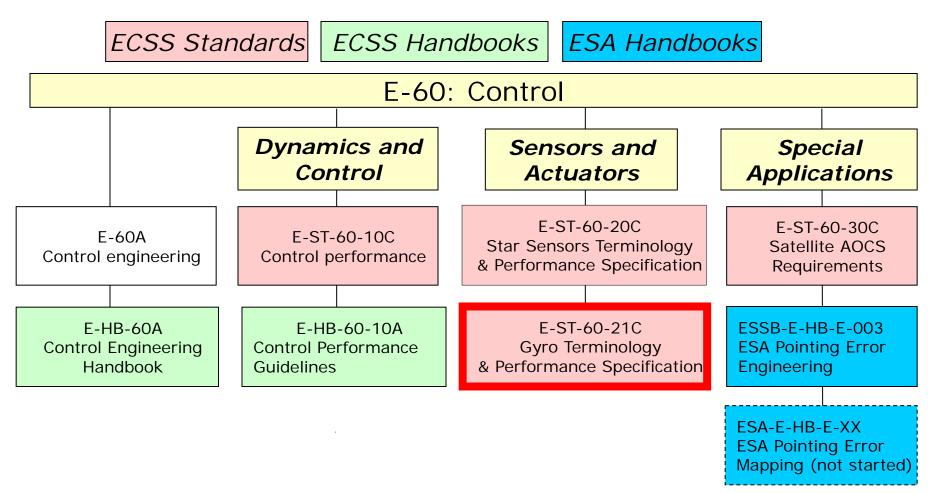
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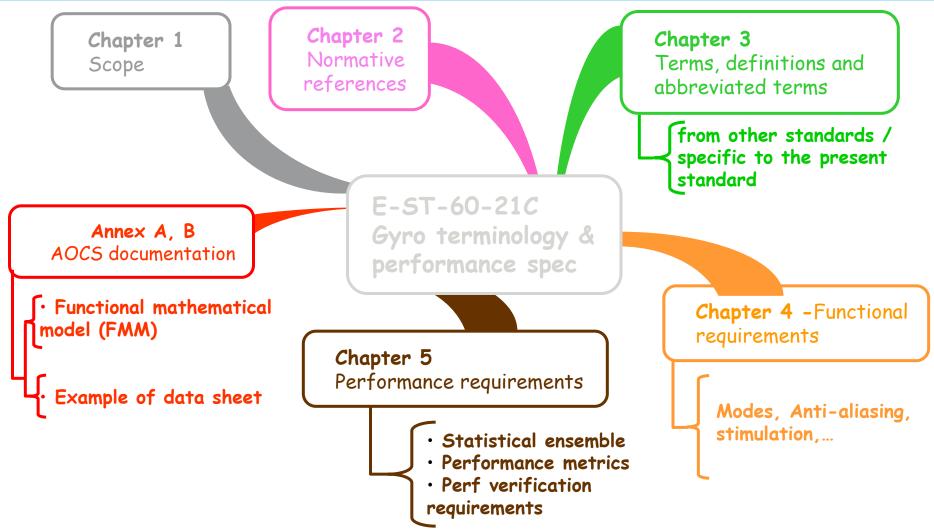
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# IF YOU ASK 10 PEOPLE WHAT BIAS IS, YOU GET 11 ANSWERS

- Gyros are used on almost all spacecraft, often in mission-critical functions:
  - Detumble and rate damping
  - Safe mode, Sun acquisition mode
  - High accuracy gyrostellar estimation
  - Star tracker blinding coverage
- Different technologies exist:
  - Optical gyros (Ring Laser Gyro, Fibre Optic Gyro)
  - Coriolis Vibratory Gyros (Hemispherical Resonating Gyro, Tuning Fork Gyro,...)
  - Mechanical gyros (single-axis/dual-axis mechanical gyro, Dynamically Tuned Gyro,...)
  - MEMS gyros
- Despite the different technologies, a common understanding of the performance of gyros is needed.
- Often the IEEE standards were referred to.

# Gyro terminology & performance specification overview

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#### **Chapter 4 : Functional requirements**

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- Operating Modes
  - Measurement mode
  - Auxiliary modes (test mode, programming mode,...)
- Start-up, Warm-up
- Alignment and scale factor
- Anti-aliasing filter
- Stimulation
- Lifetime and duty cycle

# Perf. Req. Chapter 5.1, 5.2, 5.3: Statistical Ensemble, Verification req.

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- Statistical interpretation
  - Variation in time  $\rightarrow$  temporal interpretation (e.g. noise), use worst-case sensor
  - Variation from sensor-to-sensor  $\rightarrow$  ensemble interpretation (e.g. switch-on bias)
  - Mixed interpretation (do not use this as a default)
- Confidence level is to be agreed with the customer for each of the error source
  - $(1\sigma, 2\sigma \text{ or } 3\sigma \text{ only applies for Gaussian distributions})$
- Performance verification
  - To be specified whether this applies to compensated (calibrated) or uncompensated measurements
  - Adequate test equipment is required
  - Earth rotation rate (approx. 15°/h) shall be taken into account
- Performance requirements shall indicate conditions:
  - EOL vs BOL
  - Environmental effects
  - Warm-up effects
  - Acceleration, 1g 0g effects
  - Temperature effects

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#### $\rightarrow$ BIAS

- Bias repeatability
  - Switch-on to switch-on repeatability
  - Repeatability before and after mechanical environment
  - Repeatability before and after thermal vacuum cycling
  - Repeatability before and after radiation
- Bias stability
  - E.g. maximum over life, time intervals to be specified
  - See also: rate random walk, flicker noise, long term drift, bias drift
- Bias thermal sensitivity
  - Before calibration or residual after calibration
  - Sensitivity to thermal gradient (spatial or temporal) to be specified
- Other bias **sensitivity**:
  - Magnetic flux density
  - Specific force (non-gravitational acceleration)
  - Vibration
  - ...
- Verification: on marble block

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# Noise: Power Spectral Density (PSD) introduction

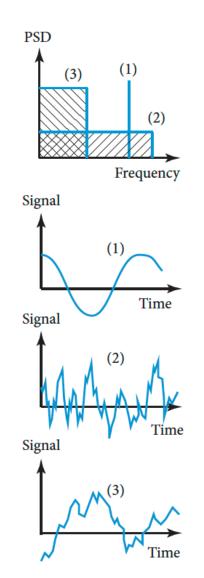
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- Power spectral density (PSD) describes the frequency content of a random process
- The mean square value of the signal is equal to the integral under the PSD curve:

$$E[x^2] = \int_0^\infty S_x(f) df$$

- White noise has a flat PSD curve
- Propagation through a transfer function H:

$$S_y(\omega) = |H(i\omega)|^2 S_x(\omega)$$

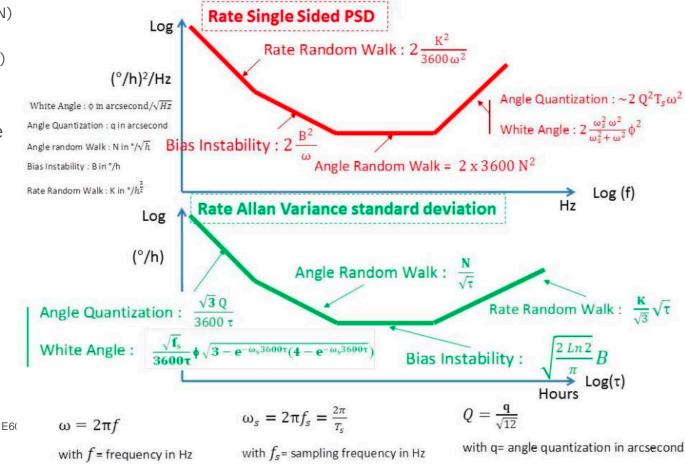


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#### $\rightarrow$ NOISE

- Noise performance requirements (from high-frequency to low frequency)
- Angle White noise (AWN)
- Angular Quantization Noise (AQN)
- Angle Random Walk (ARW)
- Bias instability (flicker, 1/f noise)
- Rate Random Walk (RRW)
- Rate Ramp
- PSD versus Allan Variance



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#### → SCALE FACTOR ERRORS

- Scale factor initial value
- **Deadband** (no Δ-value specified in ECSS), **non-linearity** and non-linearity error
- Scale factor repeatability
  - Switch-on to switch-on
  - Mechanical environment
  - Thermal vacuum
  - Radiation
- Scale factor stability
  - Time period to be specified
- Scale factor thermal sensitivity
- Verification:
  - Rate table
  - After bias compensation
  - Axis alignment errors
  - Noise effects must be <10% of scale factor error requirement

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#### → MISALIGNMENT

- Absolute/relative alignment error
  - Absolute: angular error of sensitive axes wrt theoretical orientation
  - Relative: angular error between sensitive axes (non-orthogonality)
- Absolute/relative alignment knowledge error
  - Launch, micro-gravity, outgassing, moisture release, thermo-elastics,...
- Absolute/relative alignment repeatability
  - Mechanical environment
  - Thermal vacuum cycling
- Absolute/relative alignment stability
  - Specified time period
- Absolute/relative alignment thermal sensitivity
  - Operating temperature range and/or customer-specified temperature range

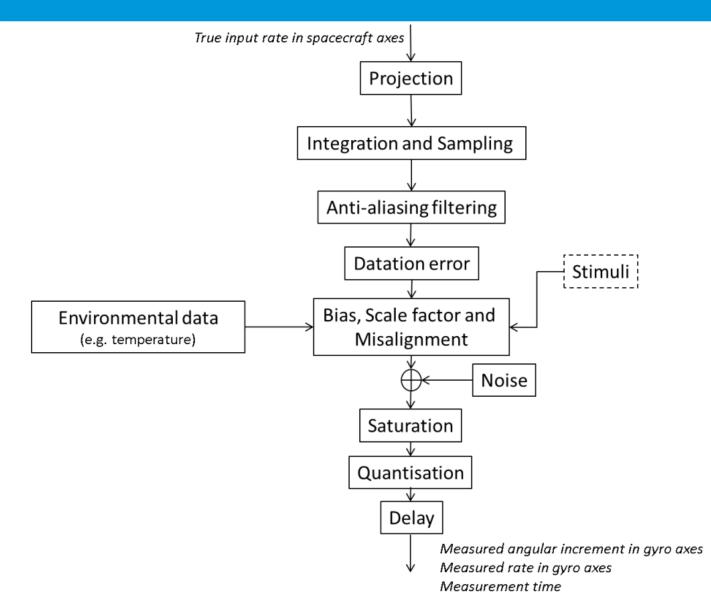
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#### $\rightarrow$ other performance metrics

- Measurement datation and latency
  - Datation accuracy (jitter)  $\rightarrow$  verified by analysis
  - Latency: between measurement date and availability date on databus
- **start-up** performances
  - Max rate error or angle increment error during start-up period
- Warm-up performances
  - Bias
  - Noise
  - Scale factor error
  - Misalignment error
- Measurement output bandwidth
- **Anti-aliasing** filter (DC gain, max phase at frequency, max overshoot, max attenuation, min attenuation, sample frequency,...)
- Data **quantization**
- Failure detection efficiency
- Stimulation

# Annex A: Functional Mathematical Model (FMM)

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### **Conclusions and way forward**

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- A common terminology, performance specification and test methodology is specified for all gyro technologies to be used for spacecraft
- Gyro performance specification contains, at least:
  - Bias (repeatability, thermal, stability, sensitivity)
  - Noise (quantization, ARW, flicker, RRW)
  - Scale factor (repeatability, deadband, thermal sensitivity, stability)
  - Misalignment (absolute/relative, knowledge, repeatability, stability)
  - Others (datation and latency, bandwidth, start-up, warm-up,...)
- Not a specification for gyros for launchers (not treating e.g. coning effects, depressurization effects, transfer function, structural damping,....)
- A similar terminology and performance specification standard can be proposed for accelerometers (no working group formed yet)
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