1. (normative)  
   NDT procedure - DRD
   1. DRD identification
      1. Requirement identification and source document

This DRD is called from ECSS-Q-ST-70-15, requirements 5.1a, 5.1d, 5.4a and 6.7.4.3a.

* + 1. Purpose and objective

The purpose of the NDT procedure is to ensure the proper application of all testing are detailed with relevance to inspectors as specified in the NDT plan and qualified in subsequent test programs.

* 1. Expected response
     1. Scope and content

The NDT Procedure shall include, date, issue and revision number.

The NDT Procedure shall include the following information:

Normative references

Definitions

NDT methods and techniques, describing the limitations within the methods

NDT Level and certification of personnel

Equipment and accessories, calibration of equipment

Detailed description of parameters

Process control and acceptance criteria

Inspection report

* + 1. Special remarks

Any change of NDT procedure shall be submitted to the customer for approval.

1. The NDT procedure in most cases is supplier proprietary and is not released to the customer.